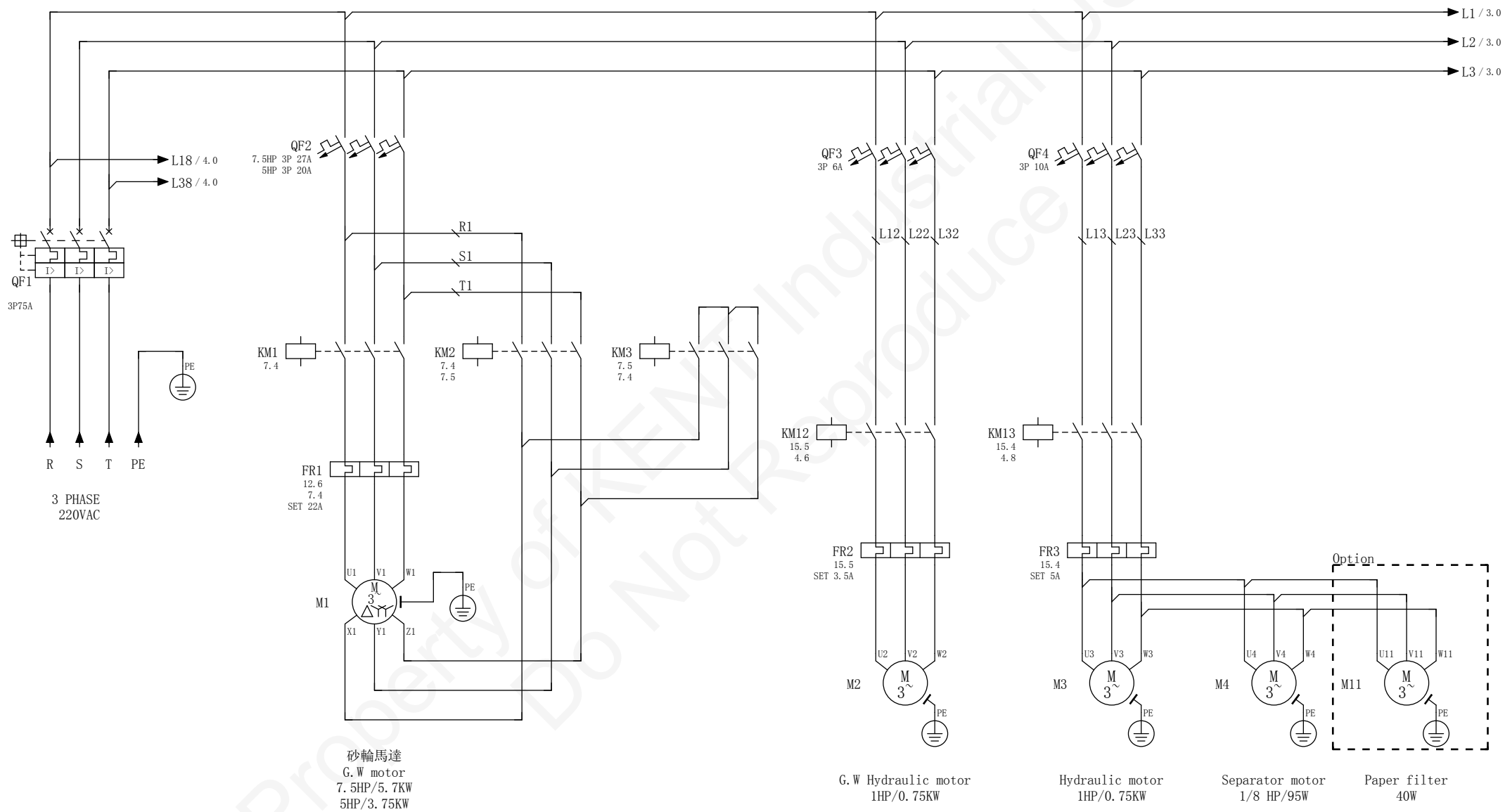


Company / customer EPLAN
 Project description
 Job number KUG NC2 (J4+Hy. tailstock+CE2.0+Yaskawa Inverter) KUG NC2
 Commission

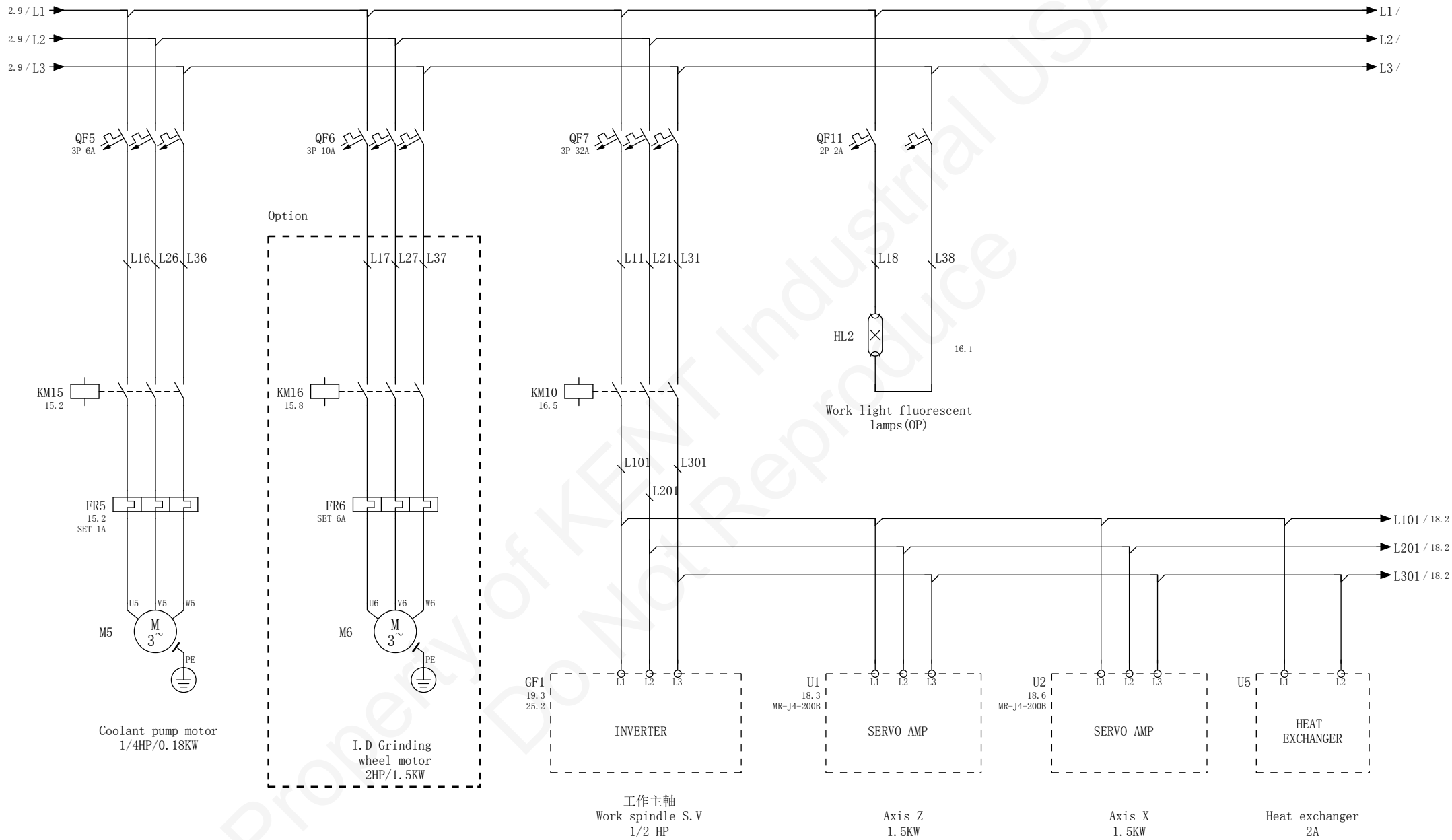
Manufacturer (company)
 Path Pages and devices, sequential numbering
 Project name KUG NC2 (J4+Hy. tailstock+CE2.0+Yaskawa Inverter)
 Make Cylindrical Grinding machine
 Type
 Place of installation
 Responsible for project
 Part feature Sonderlackierung

Created on 2009/7/30
 Edit date 2024/9/4 by (short name) 8143
 Number of pages 26

			Date	2024/8/19	KUG NC2		TITLE		=
			Ed.	8143					+
			Appr						
Modification	Date	Name	Original		Replacement of	Replaced by		KUG NC2 (J4+CE2.0)	Page 1 Page 1/26

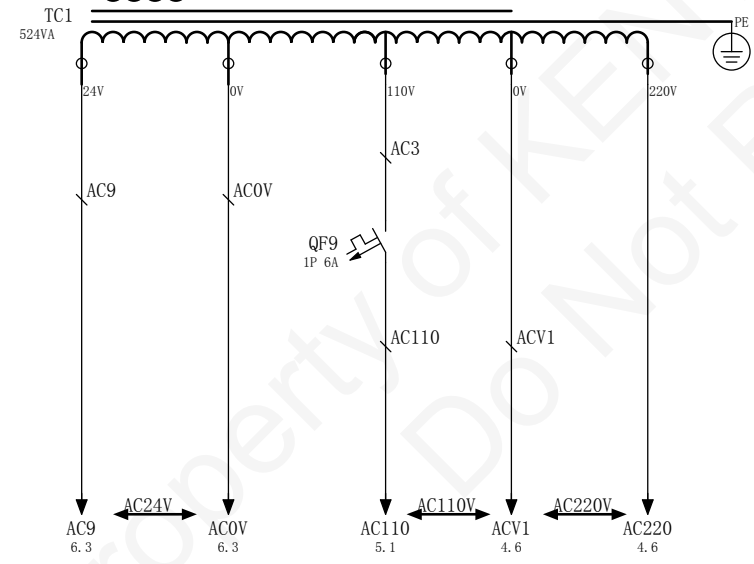
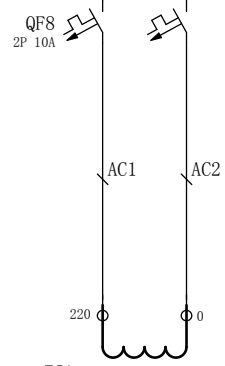


1		Date	2024/7/19	KUG NC2		MAIN CIRCUIT		=	
		Ed.	8143					+	
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	KUG NC2(4+CE2.0)		Page	2
								Page	2/26



Date	2024/8/19	KUG NC2		MAIN CIRCUIT		=
Ed.	8143					+
Appr						
Modification	Date	Name	Original	Replacement of	Replaced by	KUG NC2(4+CE2.0)
						Page 3
						Page 3/26

2.1 / L18 → L18 /
 2.1 / L38 → L38 /



AC24 Control power PLC & SUPPLY Power

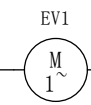
4.4 / AC220 → AC220 /
 4.3 / ACV1 → ACV1 / 5.1

KM12
2.5

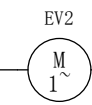
KM13
2.6

AC6

AC7

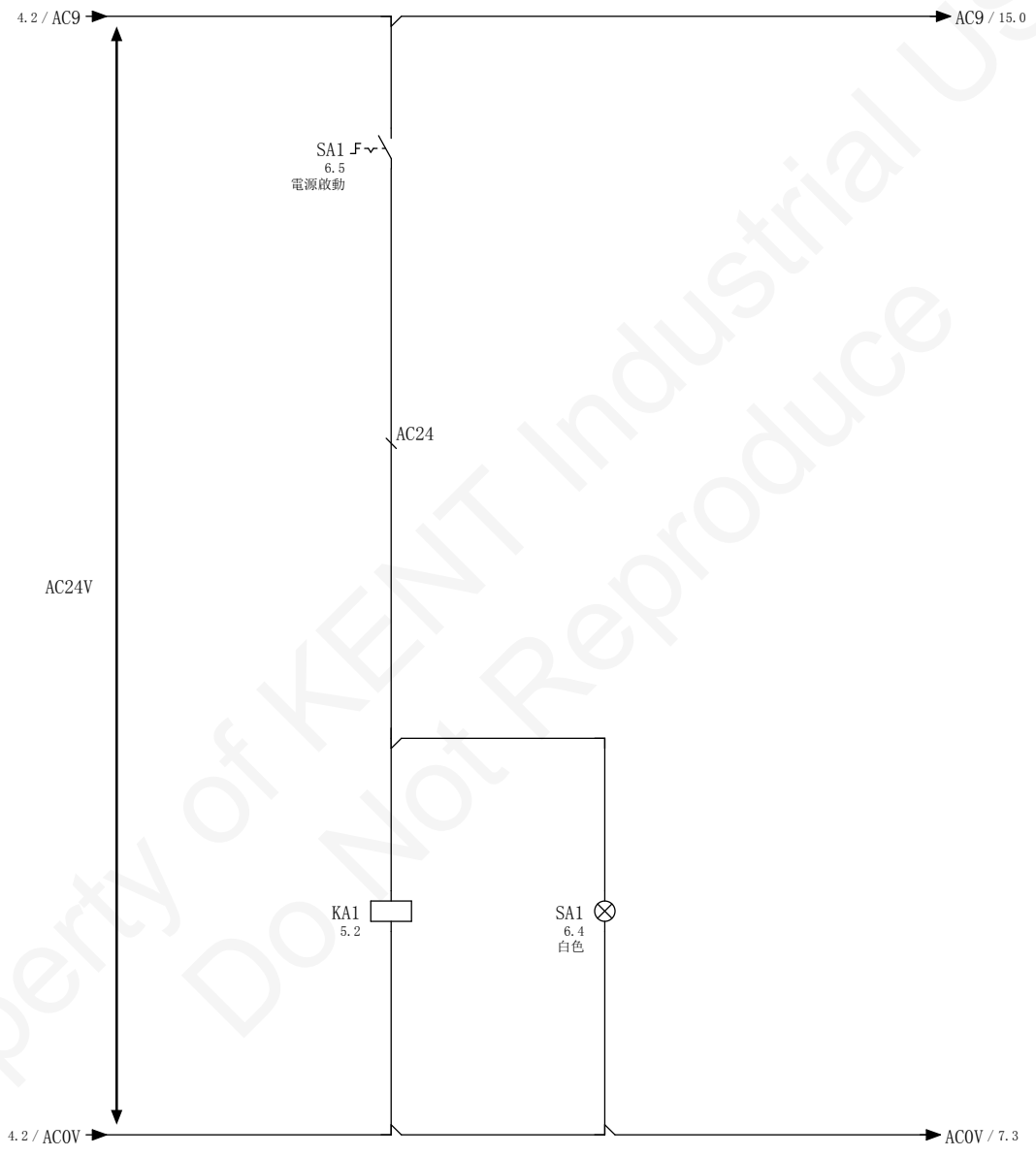


G. W Fan



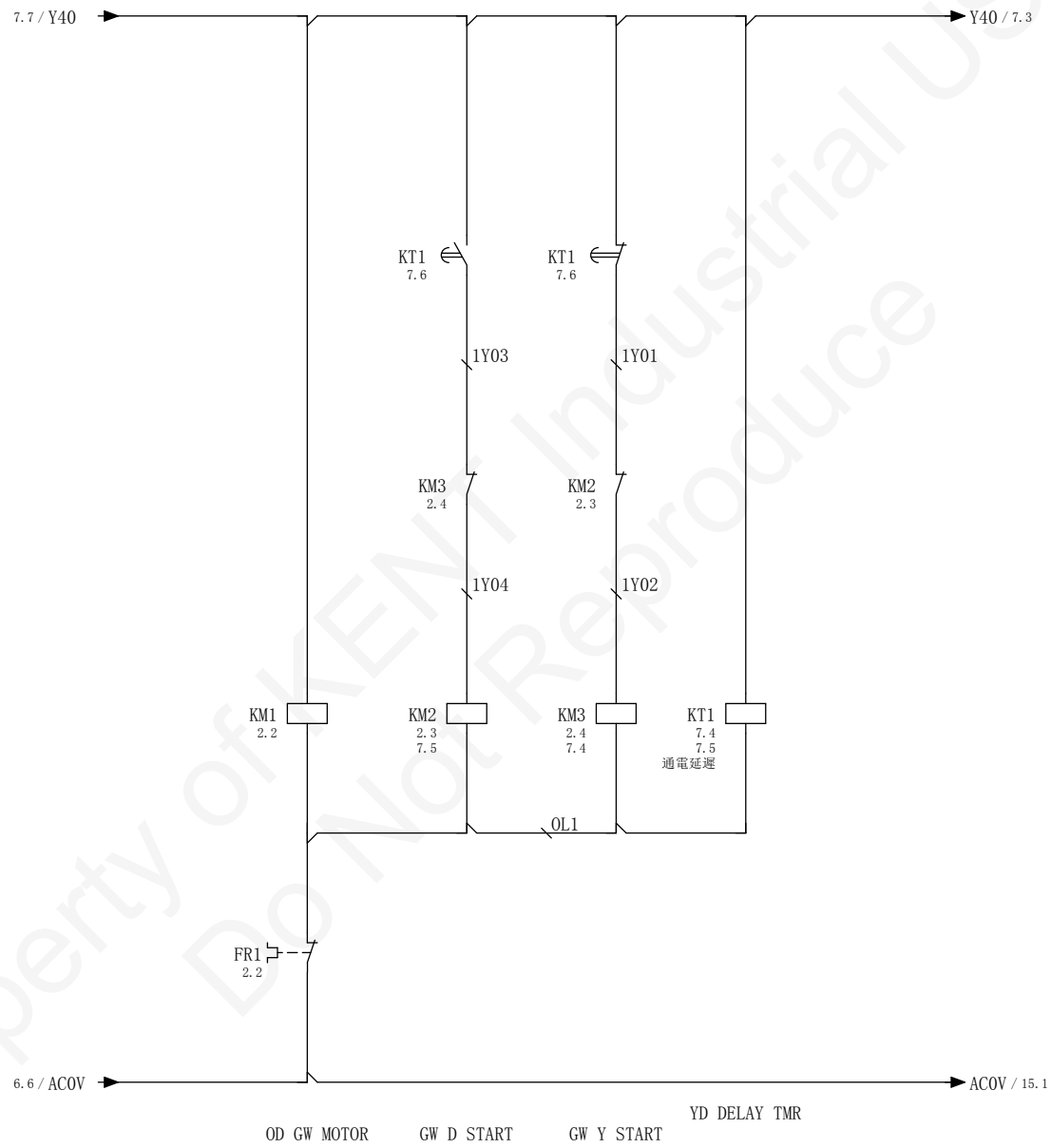
HYD Fan

		Date	2024/9/4	KUG NC2		MAIN CIRCUIT			
		Ed.	8143						
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	KUG NC2(4+CE2.0)		Page	4
								Page	4/26



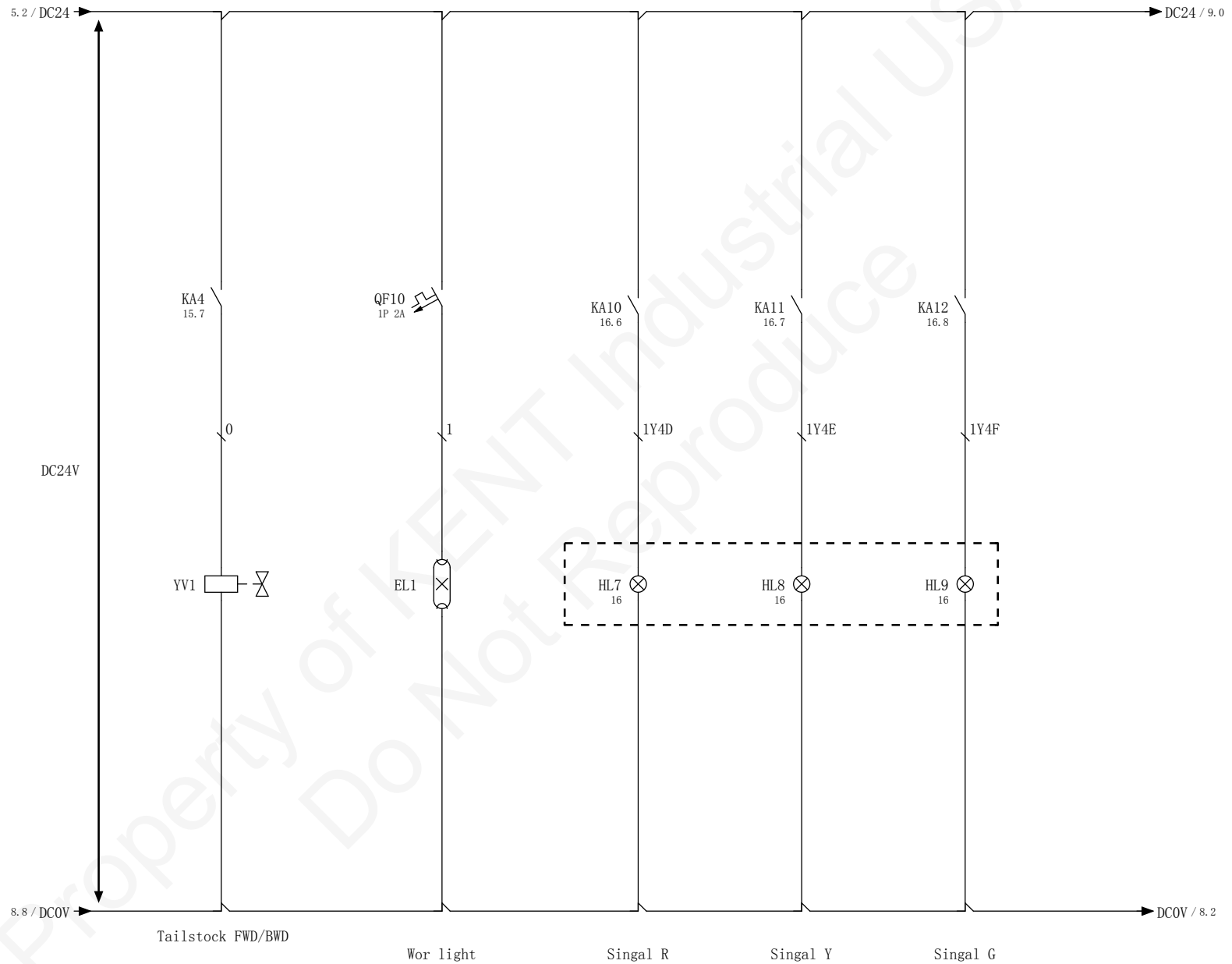
Control power Power lamp

5										7	
		Date	2024/8/19	KUG NC2		AC CONTROL CIRCUIT				=	
		Ed.	8143							+	
		Appr									
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(4+CE2.0)		Page	6
										Page	6/26



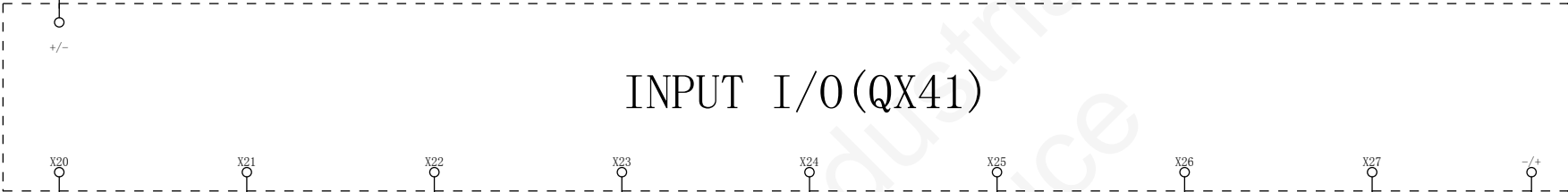
Property of KENT Industrial USA
Do Not Reproduce

6			Date	2024/8/16	KUG NC2	YD CIRCUIT	=
			Ed.	8143			+
			Appr				
Modification	Date	Name	Original	Replacement of	Replaced by		KUG NC2(4+CE2.0) Page 7 / 26

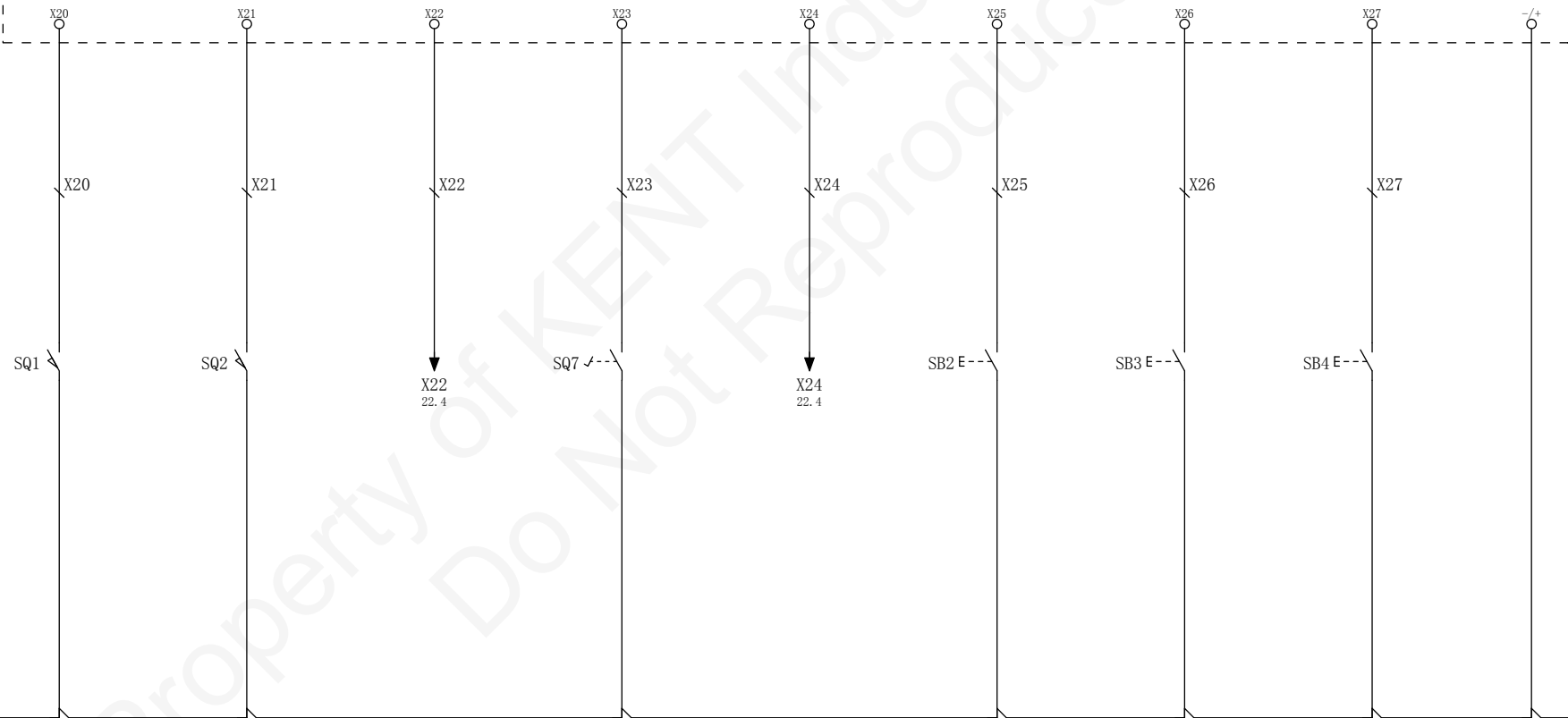


7		9	
Date	2024/9/4	KUG NC2	
Ed.	8143	DC CONTROL CIRCUIT	
Appr			
Modification	Date	Name	Original
		Replacement of	Replaced by
		KUG NC2(4++CE2.0)	
		Page	8
		Page	8 / 26

8.8 / DC24 → DC24 / 12.7



INPUT I/O (QX41)

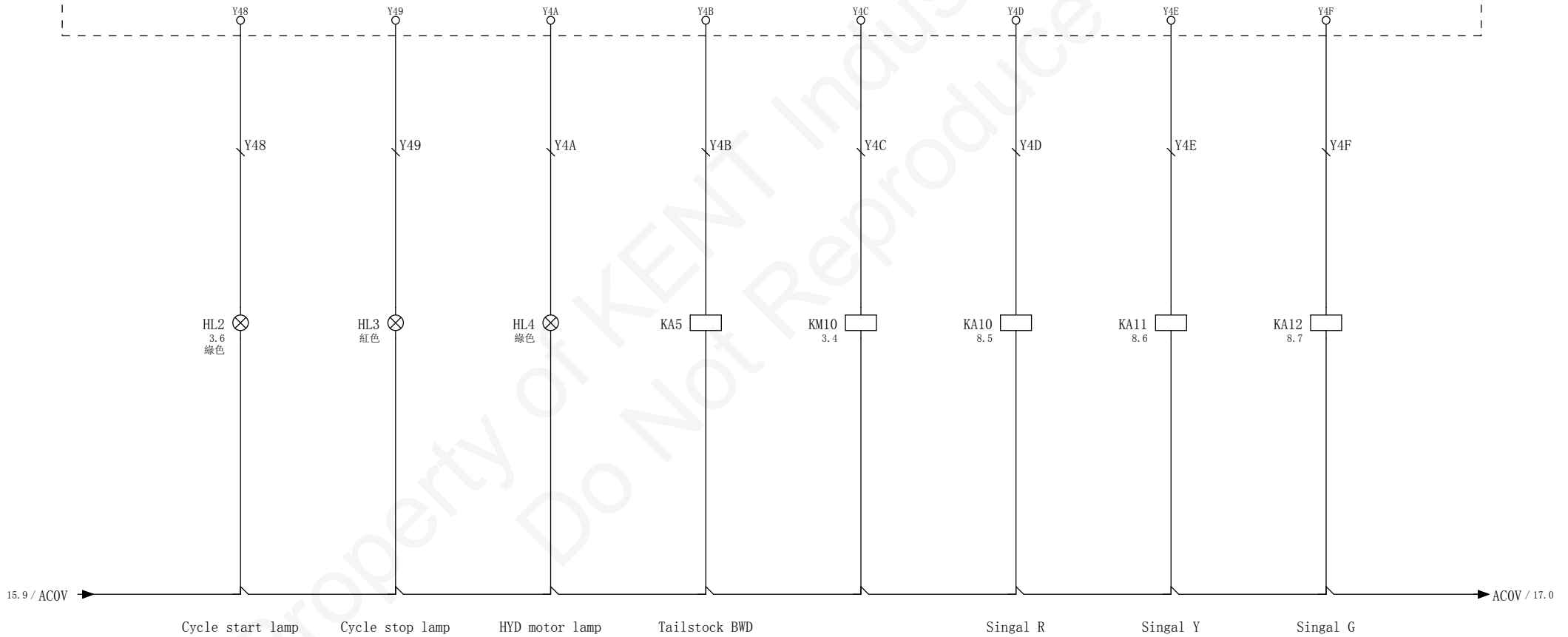


9.9 / DCOV → DCOV / 9.0

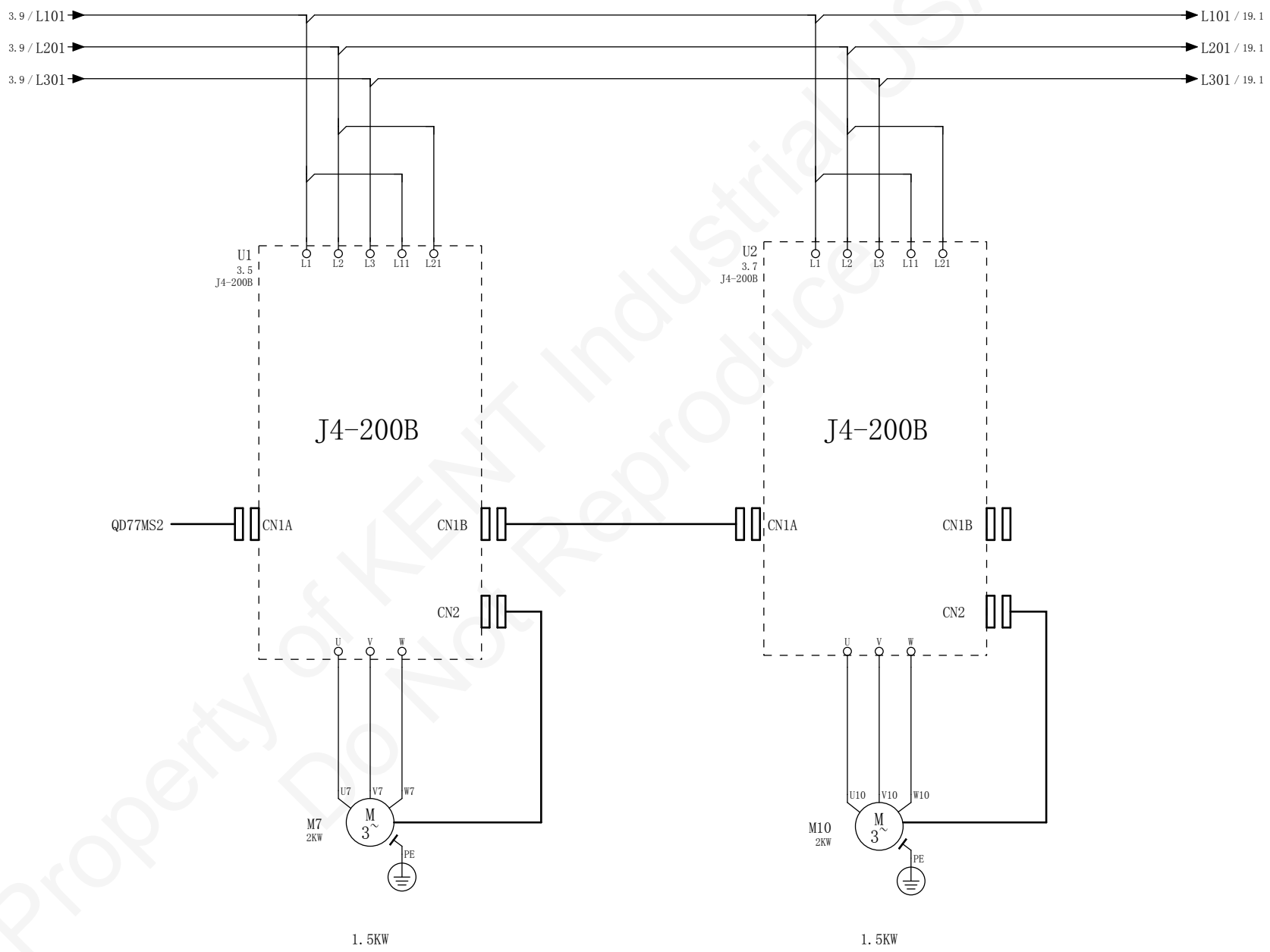
GW pressure switch I.D safety LS MPG X Foot switch MPG Z軸 Spindle JOG Cycle start Cycle stop

		Date	2024/9/4	KUG NC2		INPUT CIRCUIT X20			
		Ed.	8143						
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(4+CE2.0)	Page 9
								9/26	

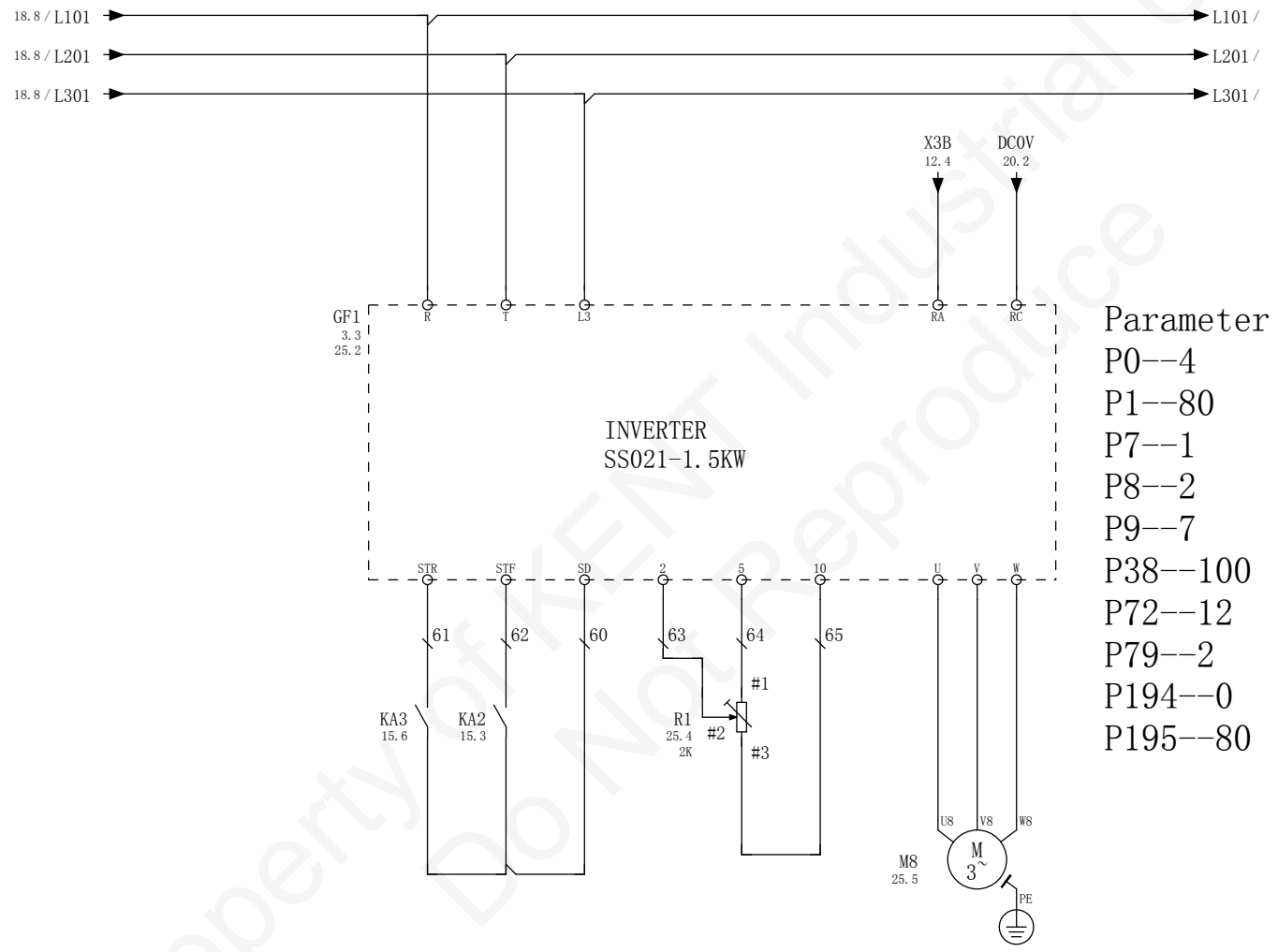
OUTPUT (QY10)



		Date	2024/9/4	KUG NC2		OUTPUT CIRCUIT			
		Ed.	8143						
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(4+CE2.0)	Page 16
								Page 16/26	

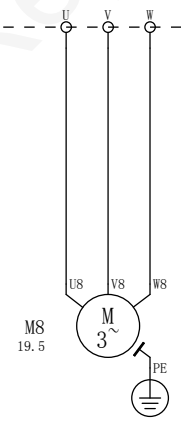
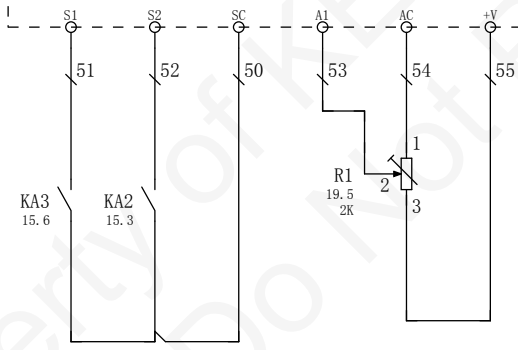
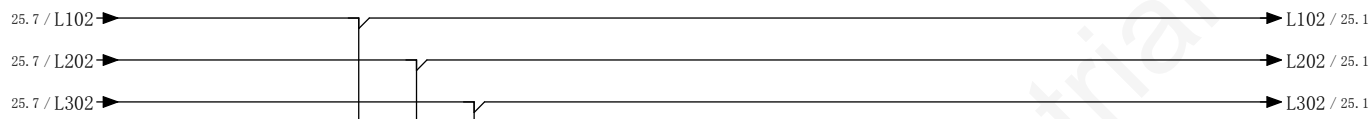


				Date	2019/8/27	KUG NC2			SERVO CIRCUIT			=
				Ed.	8143							+
				Appr								
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(J4+CE2.0)		Page	18	
										Page	18 / 26	

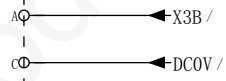


- Parameter
- P0--4
 - P1--80
 - P7--1
 - P8--2
 - P9--7
 - P38--100
 - P72--12
 - P79--2
 - P194--0
 - P195--80

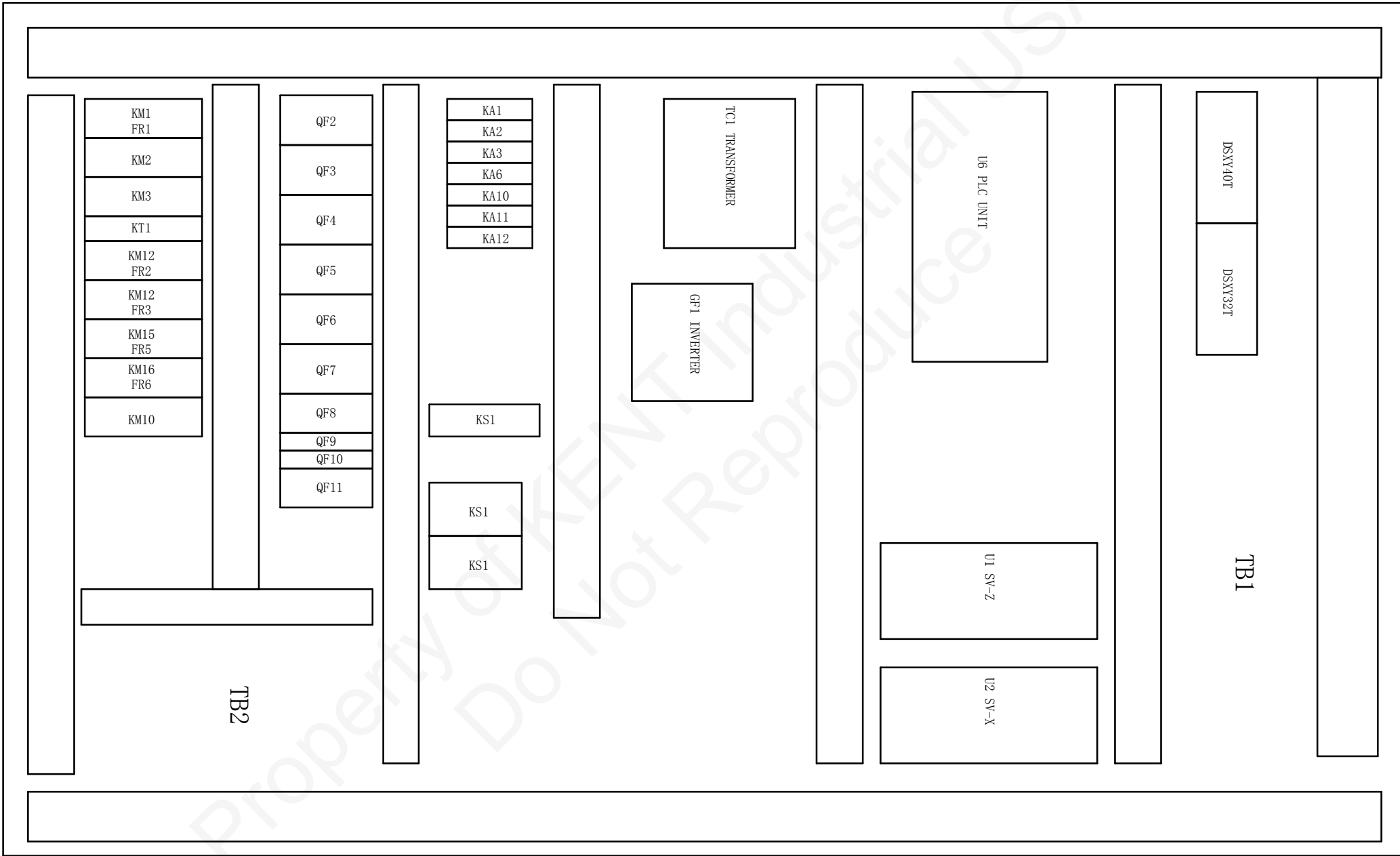
		Date	2024/6/6	KUG NC2		INVERTER CONECTION CIRCUIT			
		Ed.	8143						
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(4+CE2.0)	Page 19
								Page	19/26



- Parameter
- A1-02=2
 - C1-01=5
 - C1-02=5
 - C6-01=0
 - C6-02=5
 - E1-01=220
 - E1-04=80
 - E1-05=220
 - E1-06=60
 - L1-01=2



		Date	2024/9/4	KUG NC2		INVERTER CONECTION CIRCUIT			
		Ed.	8143						
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(4+CE2.0)	Page 25
								Page	25/26



		Date	2024/9/4	KUG NC2		INVERTER CONECTION CIRCUIT			
		Ed.	8143					=	
		Appr						+	
Modification	Date	Name	Original	Replacement of	Replaced by			KUG NC2(4+CE2.0)	Page DRAWING Page 26/26